

Date: Monday, 3/13/2006 7:30:41 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DUAL DISSABLING KIT MEDIUM BELL		
Job Number	: 26214					
Estimate Number	: 12327					
P.O. Number	: N/A			Part Number	: D412738011	
This Issue	: 3/13/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: N/A	
First Issue	: N/A		Type	: MACHINED PARTS		
Previous Run	: 26145			Project Number	: N/A	
Written By	: See comment below			Drawing Revision	: N/A	
Checked & Approved By	: _____			Material	: N/A	
Comment	: Est Rev:D Removed Manufacturing 06-03-06 JLM			Due Date	: 3/17/2006	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-738-011 CHG002	<i>DH 06/03/21</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3368041	Pedal Lock Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pedal Lock Assembly	<i>B26 339 3mcx B23161/mc</i>
4.0	D3393041	Battery Lock Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Battery Lock Assembly	<i>B23520 -</i>
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		Comment: INSPECT 100% KITS FOR COMPLETENESS	<i>CY06104104 (4)</i>
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: <i>A</i> Ensure that keys are attached to D3368-041 and D3393-041	<i>R6/4/6 (4)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/04/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

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Description :

D3368-041 Key Numbers

C 420 A

C 420 A

C 420 A

C 420 A

D3393-041 Key Numbers

C 420 A

C 420 A

C 420 A

C 420 A

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

④ 306/04/10

Job Completion



U 0604.06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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